

Work Order ID 81960

81960

Page 1

Wednesday, March 21, 2012 1:03:20 PM

Item ID: D412-698-017 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Replacement Door Track
 Start Date: 3/21/2012 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 3/21/2012 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: ME Date: 2-03-20 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-698-017CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

12/03/21 SPC
 12-3-21
 (2)

12/3/21 SPC
 (2)

12/03/21 SPC

Work Order ID 81960***81960***

Page 2

Wednesday, March 21, 2012 1:03:20 PM

Item ID: D412-698-017

Accept

N9000040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Door Track

Stop ***NS2***

Start Date: 3/21/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/21/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-

017 Location: _____ PPP Rev: _____

*ship to date**2/3/21 58 (20)*

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

*MLJ 12/03/21**MF 12-03-21*

Picklist Print

Wednesday, March 21, 2012 1:03:20 PM

Page 1

Work Order ID: 81960

Parent Item: D412-698-017

Parent Item Name: Replacement Door Track

Start Date: 3/21/2012

Required Date: 3/21/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A03.11.27New issueKJ/RF
IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3199-1 Bracket		Manufactured	No				Each	67.0000		18			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST236		70				18			
				78618		22							
				79797		43							
				ST236A		-3							
				61484		2							
D3202-1 Cover		Manufactured	No				Each	15.0000		12/3/21 ²			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST241A		15							
				70294		15							

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
						D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

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Revision: **E**

Date: 08.05.01